

Example No	17.7	17.8	17.9	17.10	17.11	17.12
Constituent	% w/w					
ACHaq	38.9	38.9	38.5	39.2	39.2	39.2
Car1	25.2	25.2	23.7	25.5	26.7	25.5
Car2	15.4	15.8	14.4	17.0	17.8	17.0
Glycerol	11.1	11.1	11.5	10.8	10.8	10.8
Emulsifier	0.5	0.5	0.5	0.5	0.5	0.5
Ex1.14	10	10		1.4		
Ex3.3			10			
REF2				5.6		
Ex2.6					1.5	1.5
REF4					3.5	3.5
Perfume	1		1			
Properties						
Hardness mm	12.6	11.1	11.3	19.8	19.7	16.3
Deposits	18	21	19	21	21	21

Comparison Formulations

- 5 Comparison Formulations lacking a CHME ester structurant were made in the same way as Example 17 formulations. their composition and certain of their properties are summarised in Tables 19 and 20 below.

Table 19

Comp No	17.C1	17.C2	17.C3	17.C4
Constituent	% w/w			
ACHaq	39.2	39.2	38.9	38.9
Car1	26.1	25.5	23.1	23.7
Car2	17.4	17.0	15.4	15.8
Glycerol	10.8	10.8	11.1	11.1
Emulsifier	0.5	0.5	0.5	0.5
REF2	5	7	10	10
Perfume	1		1	
Properties				
Hardness mm	15.4	14.9	12.1	12.6

Table 20

Ex No C No	Stick Melt Test	Crystallisation Stability at 45°C
17.5	Stable at 45°C. Soft and leaky at 50°C. Totally melted at 55°C	Translucent after 6 weeks. A few very tiny crystal specs were visible.
17.6	Stable at 50°C. Totally melted at 55°C	Translucent after 6 weeks. A few very tiny crystal specs were visible.
17.7	Stable at 51°C. Totally melted at 53°C	Translucent after 13 weeks. A few very tiny crystal specs were visible.
17.8	Stable at 53°C. Totally melted at 55°C	Translucent after 13 weeks. A few very tiny crystal specs were visible
17.9	Stable at 54°C. Totally melted at 56°C	Translucent after 5 weeks. No visible crystals.
17.10	Stable at 50°C. Slight liquid on top at 55°C, but retained original shape	Formulation was still translucent after 6 weeks. Very slight domain texture was visible.